



ISO 13920 Welded Construction			ISO 2768 General Tolerances			TS 12708 Steel Casting		
<1000	6,0	0,8	<630	4,0	0,7	<400	3,0	0,6
<250	3,0	0,4	100	2,0	0,3	40	1,5	0,2
L mm	Ham	Ypl.	Nom. Size	Class				
<4000	2,0	0,4	<2000	1,2	0,4	<1000	0,8	0,3
<400	0,5	0,3	30-120	0,3	0,2	2-30	0,2	0,1
L mm	m ±	K ±	Nom. Size	Class				
>20000	9,0	8,0	<20000	8,0	7,0	<16000	7,0	6,0
<12000	6,0	5,0	<8000	5,0	4,0	<4000	4,0	3,0
<2000	3,0	2,0	<1000	2,0	1,5	<400	1,0	1,0
30-120	1,0	0,5	2-30	1,0	0,5	L mm	A ±	E ±
Nom. Size	Class							

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color					

Mod. No		Modification Description			Date	Sign
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No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlýk Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	18/01/2023	Scale	TURASAS Turkish Railway Vehicles Industry Inc.	
	Checked	M.Borlo	18/01/2023	1:2		
	Prepared	M.Cojocar	18/01/2023			
	Bending_Sheet					
	Date: 18/01/2023			Sheet : 1/1 Size:A3 Rev: 00		

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